

Safety data sheet

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BASF Safety data sheet according to UN GHS 4th rev. Date / Revised: 08.12.2022 Product: **Ultracur3D® RG 3280**

Version: 1.2

(ID no. 30797317/SDS_GEN_00/EN)

Date of print 06.02.2023

1. Identification

Product identifier

Ultracur3D® RG 3280

Recommended use: 3D Printing

Details of the supplier of the safety data sheet

Company: BASF SE 67056 Ludwigshafen GERMANY

Telephone: +49 621 60-0

Emergency telephone number

International emergency number: Telephone: +49 180 2273-112

2. Hazards Identification

Classification of the substance or mixture

According to UN GHS criteria

Acute Tox. 5 (oral) Skin Corr./Irrit. 2 Skin Sens. 1A Eye Dam./Irrit. 1 STOT RE 2 (oral) Aquatic Acute 3 Aquatic Chronic 3

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For the classifications not written out in full in this section the full text can be found in section 16.

Label elements

Globally Harmonized System (GHS)

Pictogram:

Signal Word: Danger

Hazard Statement:		
H318	Causes serious eye damage.	
H315	Causes skin irritation.	
H303	May be harmful if swallowed.	
H317	May cause an allergic skin reaction.	
H373	May cause damage to organs through prolonged or repeated oral exposure.	
H402	Harmful to aquatic life.	
H412	Harmful to aquatic life with long lasting effects.	
Precautionary Statements (Prevention):		
P280	Wear protective gloves and eye protection or face protection.	
P260	Do not breathe dust/gas/mist/vapours.	
P273	Avoid release to the environment.	
P272	Contaminated work clothing should not be allowed out of the workplace.	
P264	Wash contaminated body parts thoroughly after handling.	
Precautionary Statemen	ts (Response):	
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P310	Immediately call a POISON CENTER or physician.	
P302 + P352	IF ON SKIN: Wash with plenty of soap and water.	
P362 + P364	Take off contaminated clothing and wash it before reuse.	
Precautionary Statements (Disposal):		
P501	Dispose of contents and container to hazardous or special waste collection point.	

Other hazards

According to UN GHS criteria

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

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3. Composition/Information on Ingredients

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Substances Not applicable **Mixtures** Chemical nature Blend based on: acrylic resin, additives Hazardous ingredients (GHS) According to UN GHS criteria Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate Content (W/W): >= 3 % - < 5 % Acute Tox. 5 (oral) CAS Number: 7534-94-3 Skin Corr./Irrit. 2 EC-Number: 231-403-1 Eye Dam./Irrit. 2A INDEX-Number: 607-134-00-4 STOT SE 3 (irr. to respiratory syst.) Aquatic Acute 2 Aquatic Chronic 3 H319, H315, H303, H335, H412, H401 Specific concentration limit: STOT SE 3, irr. to respiratory syst.: >= 10 % Oxybis(methyl-2,1-ethanediyl) diacrylate Content (W/W): >= 7 % - < 15 % Acute Tox. 5 (oral) CAS Number: 57472-68-1 Skin Corr./Irrit. 2 EC-Number: 260-754-3 Eye Dam./Irrit. 1 Skin Sens. 1 Aquatic Acute 2 H318, H315, H303, H317, H401 Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-Content (W/W): >= 0,3 % - < 1 % Skin Sens. 1A CAS Number: 162881-26-7 Aquatic Chronic 4 EC-Number: 423-340-5 H317, H413 INDEX-Number: 015-189-00-5 2-Propen-1-one, 1-(4-morpholinyl)-Content (W/W): >= 10 % - < 15 % Acute Tox. 4 (oral) CAS Number: 5117-12-4 Acute Tox. 5 (dermal) Eye Dam./Irrit. 1 EC-Number: 418-140-1 INDEX-Number: 613-222-00-3 Skin Sens. 1 STOT RE 2 H318, H313, H302, H317, H373

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(2,4,6-Trioxo-1,3,5-triazine-1,3,5(2H,4H,6H)-triyl)tri-2,1-ethanediyl triacrylate Content (W/W): >= 7 % - < 15 % Eye Dam./Irrit. 1 CAS Number: 40220-08-4 Skin Sens. 1 EC-Number: 254-843-6 Aquatic Acute 2 Aquatic Chronic 2

For the classifications not written out in full in this section the full text can be found in section 16.

H318, H317, H401, H411

4. First-Aid Measures

Description of first aid measures

Remove contaminated clothing.

If inhaled:

Keep patient calm, remove to fresh air, seek medical attention. Immediately administer a corticosteroid from a controlled/metered dose inhaler.

On skin contact: Immediately wash thoroughly with plenty of water, apply sterile dressings, consult a skin specialist.

On contact with eyes:

Immediately wash affected eyes for at least 15 minutes under running water with eyelids held open, consult an eye specialist.

On ingestion: Immediately rinse mouth and then drink 200-300 ml of water, seek medical attention.

Most important symptoms and effects, both acute and delayed

Symptoms: The most important known symptoms and effects are described in section 2 and/or in section 11., (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

Indication of any immediate medical attention and special treatment needed

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media: water spray, dry powder, foam

Unsuitable extinguishing media for safety reasons: water jet

Special hazards arising from the substance or mixture

harmful vapours, carbon oxides, nitrogen oxides

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Evolution of fumes/fog. The substances/groups of substances mentioned can be released in case of fire.

Advice for fire-fighters

Special protective equipment: Wear self-contained breathing apparatus and chemical-protective clothing.

Further information:

If exposed to fire, keep containers cool by spraying with water. Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Do not breathe vapour/spray. Ensure adequate ventilation. Avoid contact with the skin, eyes and clothing. Use personal protective clothing. Information regarding personal protective measures, see section 8.

Environmental precautions

Do not discharge into drains/surface waters/groundwater. Contain contaminated water/firefighting water.

Methods and material for containment and cleaning up

For large amounts: Dike spillage. Pump off product. For residues: Pick up with inert absorbent material (e.g. sand, earth etc.). Dispose of absorbed material in accordance with regulations.

7. Handling and Storage

Precautions for safe handling

Avoid aerosol formation. Do not inhale vapours / aerosols. Avoid contact with the skin, eyes and clothing. Wear suitable protective clothing and gloves. Provide good ventilation of working area (local exhaust ventilation if necessary).

Protection against fire and explosion:

Heated containers should be cooled to prevent polymerization. Take precautionary measures against static discharges.

Conditions for safe storage, including any incompatibilities

Segregate from foods and animal feeds.

Further information on storage conditions: Containers should be stored tightly sealed in a dry place. Keep container dry because product takes up the humidity of air. Protect against heat. Protect from the effects of light. The stabilizer is only effective in the presence of oxygen. Ensure adequate inhibitor and dissolved oxygen level.

Protect from temperatures below: 0 °C

Changes in the properties of the product may occur if substance/product is stored below indicated temperature for extended periods of time.

Protect from temperatures above: 40 °C

Changes in the properties of the product may occur if substance/product is stored above indicated temperature for extended periods of time.

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Specific end use(s)

For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

8. Exposure Controls/Personal Protection

Exposure controls

Personal protective equipment

Respiratory protection:

Suitable respiratory protection for higher concentrations or long-term effect: Gas filter for gases/vapours of organic compounds (boiling point >65 °C, e. g. EN 14387 Type A)

Hand protection:

Chemical resistant protective gloves (EN ISO 374-1)

Suitable materials for short-term contact (recommended: At least protective index 2, corresponding > 30 minutes of permeation time according to EN ISO 374-1)

butyl rubber (butyl) - 0.7 mm coating thickness

nitrile rubber (NBR) - 0.4 mm coating thickness

Supplementary note: The specifications are based on tests, literature data and information of glove manufacturers or are derived from similar substances by analogy. Due to many conditions (e.g. temperature) it must be considered, that the practical usage of a chemical-protective glove in practice may be much shorter than the permeation time determined through testing. Manufacturer's directions for use should be observed because of great diversity of types.

Eye protection:

Tightly fitting safety goggles (splash goggles) (e.g. EN 166)

Body protection:

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

General safety and hygiene measures

Store work clothing separately. Hands and/or face should be washed before breaks and at the end of the shift. When using, do not eat, drink or smoke.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Form:	liquid
Colour:	whitish, cloudy
Odour:	acrylic-like
Odour threshold:	-
	Not determined due to potential
	health hazard by inhalation.
pH value:	6 - 8
	(20 °C)
	neutral

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Freezing point: not determined Boiling point: > 100 °C Flash point: > 100 °C Evaporation rate: not determined Flammability: not highly flammable (derived from flash - and boiling point) Lower explosion limit: not determined Upper explosion limit: not determined Ignition temperature: not determined Vapour pressure: not determined Density: 1,645 g/cm3 (20 °C) Relative vapour density (air): not determined Solubility in water: sparingly soluble Solubility (qualitative) solvent(s): organic solvents soluble Partitioning coefficient n-octanol/water (log Kow): not applicable for mixtures Self ignition: not self-igniting Thermal decomposition: > 200 °C Viscosity, dynamic: not determined Viscosity, kinematic: not determined Explosion hazard: not explosive Fire promoting properties: not fire-propagating

Other information

Self heating ability: not applicable, the product is a liquid

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals: Corrosive effects to metal are not anticipated.

Chemical stability

The product is stable if stored and handled as prescribed/indicated.

Possibility of hazardous reactions

The product can polymerize if the shelf life or storage temperature are greatly exceeded. Heat develops during polymerization. Reacts with peroxides and other radical components. The product is stabilized against spontaneous polymerization prior to despatch.

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Conditions to avoid

Avoid heat. Avoid UV-light and other radiation with high energy. Avoid direct sunlight. Avoid prolonged storage. Avoid inhibitor loss.

Incompatible materials

Substances to avoid: free radical initiators

Hazardous decomposition products

Hazardous decomposition products: No hazardous decomposition products if stored and handled as prescribed/indicated.

11. Toxicological Information

Information on toxicological effects

Acute toxicity

Assessment of acute toxicity:

Of low toxicity after single ingestion. Virtually nontoxic by inhalation. Virtually nontoxic after a single skin contact.

Information on: Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate Assessment of acute toxicity: Of low toxicity after single ingestion. Virtually nontoxic after a single skin contact.

Information on: Oxybis(methyl-2,1-ethanediyl) diacrylate Assessment of acute toxicity:

Of low toxicity after single ingestion. Virtually nontoxic after a single skin contact. Inhalation-risk test (IRT): No mortality within 7 hours as shown in animal studies. The inhalation of a highly saturated vapor-air mixture represents no acute hazard. The product has not been fully tested. The statements have been derived in parts from products of a similar structure or composition.

Information on: 2-Propen-1-one, 1-(4-morpholinyl)-Assessment of acute toxicity: Of moderate toxicity after single ingestion. Of low toxicity after short-term skin contact.

Irritation

Assessment of irritating effects: Skin contact causes irritation. May cause severe damage to the eyes.

Information on: Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate Assessment of irritating effects: Skin contact causes irritation. Eye contact causes irritation. EU-classification

Information on: Oxybis(methyl-2,1-ethanediyl) diacrylate Assessment of irritating effects: Skin contact causes irritation. May cause severe damage to the eyes.

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Information on: 2-Propen-1-one, 1-(4-morpholinyl)-Assessment of irritating effects: May cause severe damage to the eyes. EU-classification Not irritating to the skin.

Information on: (2,4,6-Trioxo-1,3,5-triazine-1,3,5(2H,4H,6H)-triyl)tri-2,1-ethanediyl triacrylate Assessment of irritating effects: Not irritating to the skin. May cause severe damage to the eyes.

Information on: Oxybis(methyl-2,1-ethanediyl) diacrylate Experimental/calculated data: Skin corrosion/irritation rabbit: Irritant. (OECD Guideline 404)

Information on: Oxybis(methyl-2,1-ethanediyl) diacrylate Experimental/calculated data: Serious eye damage/irritation rabbit: irreversible damage (OECD Guideline 405)

Respiratory/Skin sensitization

Assessment of sensitization: Sensitization after skin contact possible.

Information on: Oxybis(methyl-2,1-ethanediyl) diacrylate Assessment of sensitization: Sensitization after skin contact possible.

Information on: Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-Assessment of sensitization: sensitizing effect in animal tests

Information on: 2-Propen-1-one, 1-(4-morpholinyl)-Assessment of sensitization: Sensitization after skin contact possible. EU-classification

Information on: (2,4,6-Trioxo-1,3,5-triazine-1,3,5(2H,4H,6H)-triyl)tri-2,1-ethanediyl triacrylate Assessment of sensitization: Sensitization after skin contact possible.

Information on: Oxybis(methyl-2,1-ethanediyl) diacrylate Experimental/calculated data: Mouse Local Lymph Node Assay (LLNA) mouse: skin sensitizing (OECD Guideline 429)

Information on: Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-Experimental/calculated data: Guinea pig maximization test guinea pig: skin sensitizing (OECD Guideline 406)

Germ cell mutagenicity

Assessment of mutagenicity:

Based on the ingredients, there is no suspicion of a mutagenic effect. The product has not been tested. The statement has been derived from the properties of the individual components.

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Carcinogenicity

Assessment of carcinogenicity: The whole of the information assessable provides no indication of a carcinogenic effect.

Reproductive toxicity

Assessment of reproduction toxicity: Based on the ingredients, there is no suspicion of a toxic effect on reproduction. The product has not been tested. The statement has been derived from the properties of the individual components.

Developmental toxicity

Assessment of teratogenicity: Based on the ingredients, there is no suspicion of a teratogenic effect. The product has not been tested. The statement has been derived from the properties of the individual components.

Specific target organ toxicity (single exposure)

Assessment of STOT single: The available information is not sufficient for the evaluation of specific target organ toxicity.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity: Repeated exposure may affect certain organs.

Information on: 2-Propen-1-one, 1-(4-morpholinyl)-Assessment of repeated dose toxicity: Repeated exposure may affect certain organs. EU-classification

Aspiration hazard

No aspiration hazard expected.

Other relevant toxicity information

The product has been assessed on the basis of the components' available data. To some extent data gaps exist for individual components. According to our present knowledge and experience dangers which are not covered by the current labeling are not to be expected.

12. Ecological Information

Toxicity

Assessment of aquatic toxicity:

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Acutely harmful for aquatic organisms.

Information on: Exo-1,7,7-trimethylbicyclo[2.2.1]hept-2-yl methacrylate Assessment of aquatic toxicity:

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Acutely toxic for aquatic organisms. Harmful to aquatic organisms based on long-term (chronic) toxicity study data.

Information on: Oxybis(methyl-2,1-ethanediyl) diacrylate Assessment of aquatic toxicity: Acutely toxic for aquatic organisms. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

Information on: (2,4,6-Trioxo-1,3,5-triazine-1,3,5(2H,4H,6H)-triyl)tri-2,1-ethanediyl triacrylate Assessment of aquatic toxicity:

Acutely toxic for aquatic organisms. The chronic aquatic risk classification is based on acute aquatic toxicity study data and the environmental fate properties of the product.

Information on: Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-Assessment of aquatic toxicity:

There is a high probability that the product is not acutely harmful to aquatic organisms. No toxic effects occur within the range of solubility. The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations.

Information on: Oxybis(methyl-2,1-ethanediyl) diacrylate Toxicity to fish: LC50 (96 h) 2,2 - 4,6 mg/l, Leuciscus idus (DIN 38412 Part 15, static) The product has low solubility in the test medium. An aqueous solution prepared with solubilizers has been tested.

Information on: Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-Toxicity to fish: LC50 (96 h) > 90 μg/l, Brachydanio rerio (OECD 203; ISO 7346; 84/449/EEC, C.1, semistatic) No toxic effects occur within the range of solubility.

Information on: Oxybis(methyl-2,1-ethanediyl) diacrylate Aquatic plants: EC10 (72 h) 2,2 mg/l (growth rate), Desmodesmus subspicatus (DIN 38412 Part 9, static)

EC50 (72 h) 16,7 mg/l (growth rate), Scenedesmus subspicatus (DIN 38412 Part 9, static)

Information on: Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-Aquatic plants: EC50 (72 h) >= 260 μ g/L (growth rate), Desmodesmus subspicatus (OECD Guideline 201, static) No toxic effects occur within the range of solubility.

No observed effect concentration (72 h) >= 260 μ g/L (growth rate), Desmodesmus subspicatus (OECD Guideline 201, static) No toxic effects occur within the range of solubility.

Information on: Phosphine oxide, phenylbis(2,4,6-trimethylbenzoyl)-Chronic toxicity to fish: Study scientifically not justified.

Persistence and degradability

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Assessment biodegradation and elimination (H2O): Product is not expected to be readily biodegradable.

Bioaccumulative potential

Assessment bioaccumulation potential: The product has not been tested.

Mobility in soil

Assessment transport between environmental compartments: Volatility: No data available.

Results of PBT and vPvB assessment

The product does not contain a substance fulfilling the PBT (persistent/bioaccumulative/toxic) criteria or the vPvB (very persistent/very bioaccumulative) criteria.

Other adverse effects

The product does not contain substances that are listed in Annex I of Regulation (EC) 2037/2000 on substances that deplete the ozone layer.

Additional information

Add. remarks environm. fate & pathway: Treatment in biological waste water treatment plants has to be performed according to local and administrative regulations.

Other ecotoxicological advice:

The product has been assessed on the basis of the components' available data. To some extent data gaps exist for individual components. According to our present knowledge and experience dangers which are not covered by the current labeling are not to be expected. Do not discharge product into the environment without control.

13. Disposal Considerations

Waste treatment methods

Dispose of in accordance with national, state and local regulations. Contact specialized companies about recycling.

Contaminated packaging:

Dispose of in accordance with national, state and local regulations. Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

14. Transport Information

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Land transport

ADR

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for	None known
user	

RID

angerous good under transport regulations

Inland waterway transport ADN

UN number or ID number: Not a UN proper shipping name: Not a Transport hazard class(es): Not a Packing group: Not a Environmental hazards: Not a	classified as a dangerous good under transport regulations applicable applicable applicable applicable applicable applicable e known
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<u>Transport in inland waterway vessel</u> Not evaluated

Sea transport

IMDG

	Not classified as a dangerous good under transport regulations
UN number or ID number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for	None known
user	

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Air transport

IATA/ICAO

UN number or ID number UN proper shipping name: Transport hazard class(es): Packing group: Environmental hazards: Special precautions for user Not classified as a dangerous good under transport regulations Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable None known

Maritime transport in bulk according to IMO instruments

Maritime transport in bulk is not intended.

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

16. Other Information

Any other intended applications should be discussed with the manufacturer.

Full text of classifications	, hazard symbols and hazard statements, if mentioned in section 2 or 3:
Acute Tox.	Acute toxicity
Skin Corr./Irrit.	Skin corrosion/irritation
Skin Sens.	Skin sensitization
Eye Dam./Irrit.	Serious eye damage/eye irritation
STOT RE	Specific target organ toxicity — repeated exposure
Aquatic Acute	Hazardous to the aquatic environment - acute
Aquatic Chronic	Hazardous to the aquatic environment - chronic
STOT SE	Specific target organ toxicity — single exposure
H319	Causes serious eye irritation.
H315	Causes skin irritation.
H303	May be harmful if swallowed.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.
H401	Toxic to aquatic life.
H318	Causes serious eye damage.
H317	May cause an allergic skin reaction.
H413	May cause long lasting harmful effects to aquatic life.
H313	May be harmful in contact with skin.
H302	Harmful if swallowed.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.

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The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

Vertical lines in the left hand margin indicate an amendment from the previous version.